

# SHEET METAL

## Equipment

### Sheet Metal Mfg. Equipment 2017

#### LASERS

- 1 HK 3000 Watt fiber laser with Sigma Nest Software
- 1 Raytheon – 4 axes, 400 watts 18" X 18" X 12" (13.5" Rotary)
- 1 Lumonics – 4 axes, 400 watts 24" X 36" X 8"
- 1 IPG 2000 Watt Fiber Laser Cube SYS-4x4-YLS

#### BRAKE PRESS

- 1 Muratec Turret Press 25 ton
- 1 Accupress Brake Press 10-foot bed 130 ton
- 1 Accupress Brake Press 8-foot bed 60 ton
- 1 Accupress Brake Press 6-foot bed 60 ton
- 1 Diacro Brake Press 4-foot bed 30 ton

- 1 Haeger hardware Press
- 1 Enerpac Hydraulic Press 25 ton
- 2 Diacro Rolling Mills
- 1 Pexto Shear
- 1 TruFab Shear
- 1 Niagara Shear 3/16" X 12 f t.

#### GAPFRAME PRESSES

- 1 Stamtec High Speed Punch Press 22 ton, 400 s.p.m.
- 1 Komatsu 45 ton
- 1 Minster w/ Air cushion 75 ton
- 1 Rousselle w/ Air cushion 150 ton

#### O.B.I. PRESSES

- 1 V & O 25 ton
- 1 Minster / Back geared with air cushion 60 ton
- 1 Walsh / Back geared with air cushion 65 ton

#### STRAIGHTSIDE PRESSES

- 1 Minster Piece-Maker 60 ton, 600 s.p.m.
- 1 Minster Piece-Maker 60 ton, 325 s.p.m.
- 1 Minster Piece-Maker 100 ton, 160 s.p.m