



## **SCOPE OF ACCREDITATION**

### **Welding**

**Allied Tool & Die Company LLC**  
3807 South 7th St  
Phoenix, AZ 85040

This certificate expiration is updated based on periodic audits. The current expiration date and scope of accreditation are listed at: [www.eAuditNet.com](http://www.eAuditNet.com) - Online QML (Qualified Manufacturer Listing).

In recognition of the successful completion of the PRI evaluation process, accreditation is granted to this facility to perform the following:

#### **AC7110 Rev E - Nadcap Audit Criteria for Welding/Brazing**

##### **AC7110/4 Rev H - Nadcap Audit Criteria for Resistance Welding (Spot, Seam, Projection)**

Baseline (All audits)

Projection Welding – sheet (identify if this process is used)

Spot Welding – sheet (identify if this process is used)

Supplement A – Aluminum / Magnesium (Additional requirements)

Supplement B – Shear Testing (Additional requirements)

Supplement C – GTA Tack Welding (Additional requirements)

Supplement D – Filler Materials (Additional requirements)

Supplement F – Metallographic Evaluation of Resistance Welds (Qualification and / or Process Control) (Additional requirements)

##### **AC7110/4S Rev E - Nadcap Supplemental Audit Criteria for Resistance Welding**

U1 Honeywell

##### **AC7110/5 Rev H - Nadcap Audit Criteria for Fusion Welding**

Baseline (All audits)

Supplement D – Material – Additional requirements for titanium welding

Supplement F – Filler Materials (Additional requirements)

Supplement G – Processes using Gas (For example GTAW, PAW) (Additional requirements)

Supplement J – Tack Welding (Additional requirements)

##### **AC7110/5S Rev D - Nadcap Supplemental Audit Criteria for Fusion Welding**

U1 Honeywell

**AC7110/12 Rev F - Nadcap Audit Criteria for Welder/Welding Operator Qualification (This checklist is required if the audit includes AC7110/3, /5 or /6)**

Baseline (All audits)

**AC7110/12S Rev G - Nadcap Supplemental Audit Criteria for Welder/Welding Operator Qualification (This checklist is required if the audit includes AC7110/3, /5 or /6) (to be used on audits before 4 September, 2016)**

U1 Honeywell



*This certificate is granted and awarded by the authority of the Nadcap Management Council to:*

## *Allied Tool & Die Company LLC*

*3807 South 7th St  
Phoenix, AZ 85040  
United States*

*This certificate demonstrates conformance and recognition of accreditation for specific services, as listed in [www.eAuditNet.com](http://www.eAuditNet.com) on the Qualified Manufacturers List (QML), to the revision in effect at the time of the audit for:*

## *Welding*

Certificate Number: 3326170520  
Expiration Date: 30 April 2018

Joseph G. Pinto  
*Executive Vice President and Chief Operating Officer*

Performance Review Institute (PRI) | 161 Thorn Hill Road | Warrendale, PA 15086-7527

# CERTIFICATE

**TUV Rheinland of North America, Inc.**  
1300 Massachusetts Avenue, Suite 103, Boxborough, MA 01719



Hereby certifies that



**Allied Tool & Die Company**  
3807 S 7th St,  
Phoenix, AZ 85040

**Allied Tool & Die Company**  
Circuito de Las Misiones Sur # 133  
KM 10.5 Carretera a San Luis  
Mexicali, Baja California, Mexico C.P. 21394

has established and maintains a quality management system for the

**Manufacture, Laser, Stamping, Machining, and Welding of Precision Products for the  
Aerospace, Automotive, Medical, Commercial and related industries**

The audit was performed in accordance with the requirements of SAE AS9104/1:2012-01 by an ANAB-accredited Certification Body under the Aerospace Registration Management Program administered by the Americas Aerospace Quality Group (AAQG) in accordance with the Aerospace Sector Scheme and documented in Report No. 3678.

Proof has been furnished that the requirements according to

**AS9100C**

**including all of the requirements of ISO 9001:2008**

are fulfilled.

Further clarification regarding the scope of this certificate and the applicability of AS9100C / ISO 9001:2008 requirements may be obtained by contacting TRNA.

Certificate Registration No.

**74 300 3678**

<b>Original Certification Date:</b> June 11, 1999	<b>Certificate Valid From:</b> May 28, 2014
<b>Certificate Modification Date:</b> April 3, 2014	<b>Certificate Expiration Date:</b> May 27, 2017

Site Structure: Campus  
Revised: 7/20/2015  
Certification Decision Date:03/26/2014



Certification of Management Systems